

## BOCOC V3.5 Series

Classic Model | Tube Laser Cutting Machine



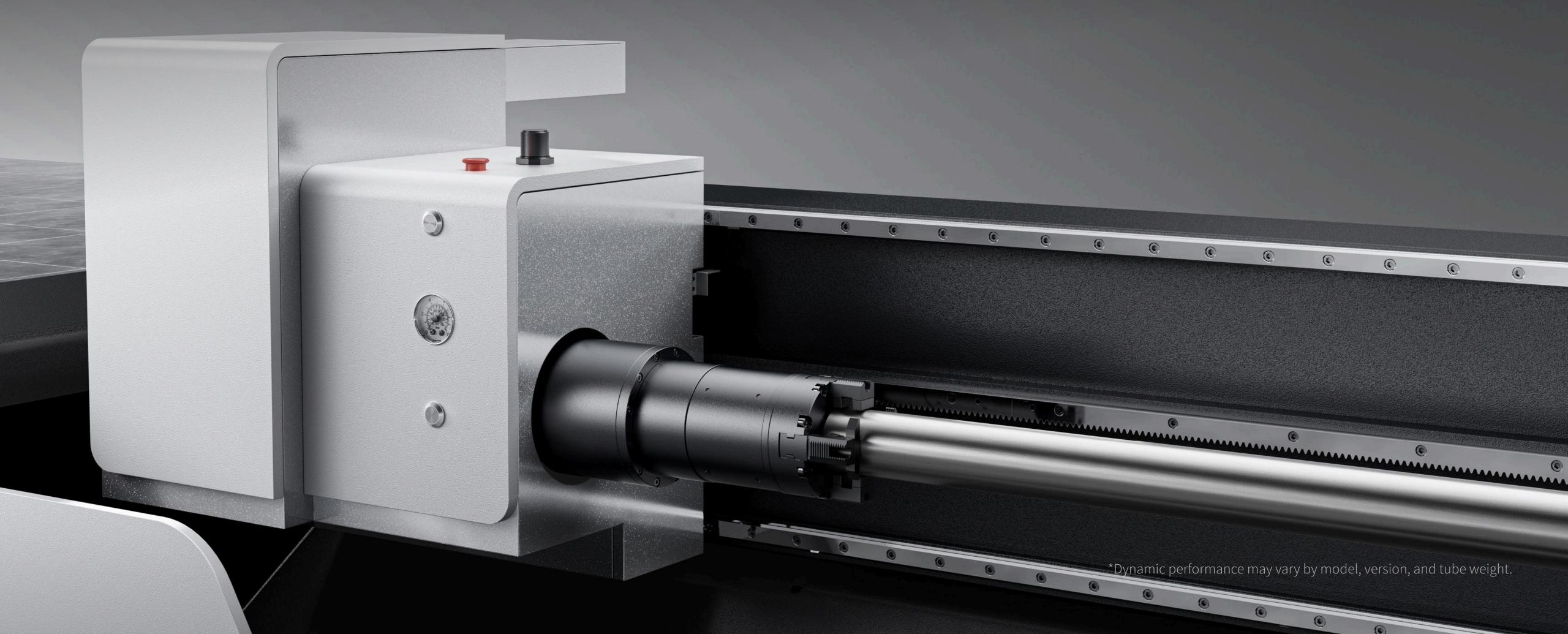




200 r/min
Max. Rotation Speed

20 m/min
Max. Operation Speed

Adopting high-performance bus servo motors significantly improves processing efficiency, thus ensuring that every second you invest creates value.



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# 40 mm Short Cutting Tailings

The chuck avoidance structure is designed for the shortest safety distance, maximizing material utilization and reducing scrap costs.









Optional

# Fully Automatic Unloading Plate

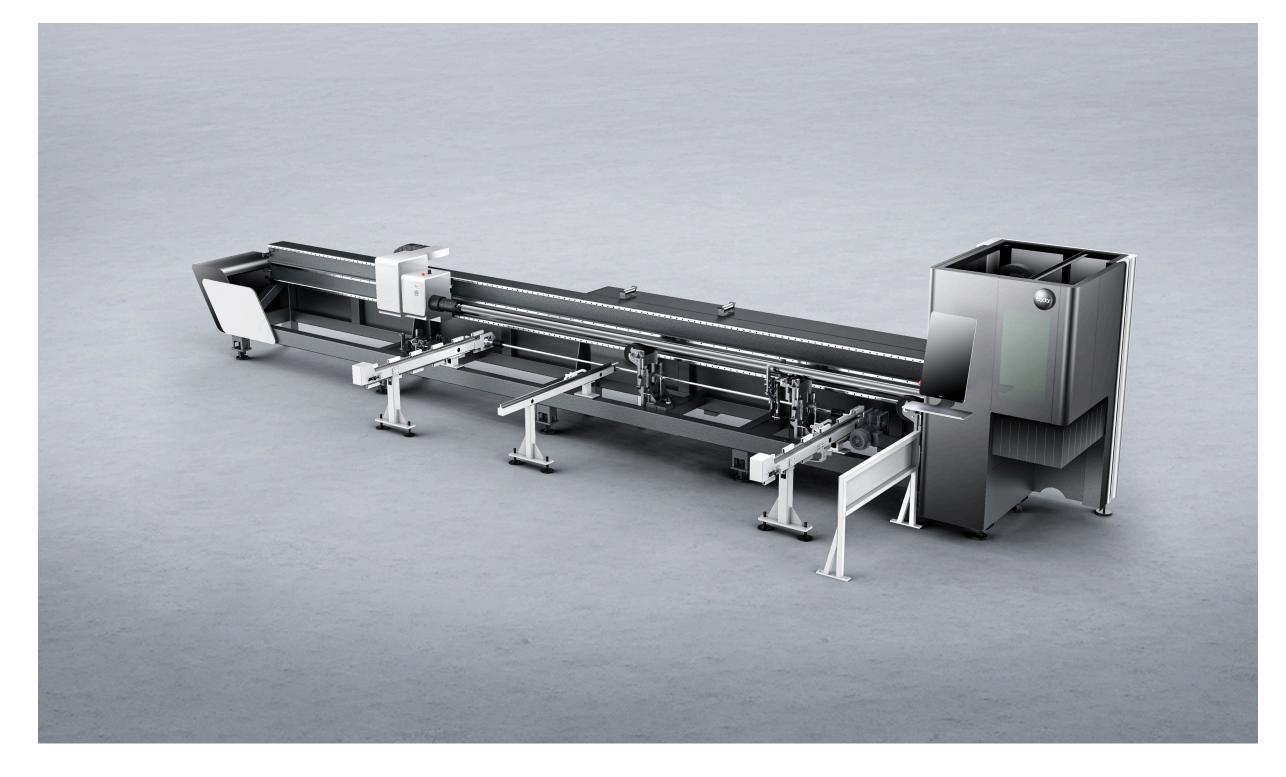
The unloading of long tube is no longer a challenge, with length range restrictions preventing tube swinging, thereby improving cutting precision and unloading reliability.

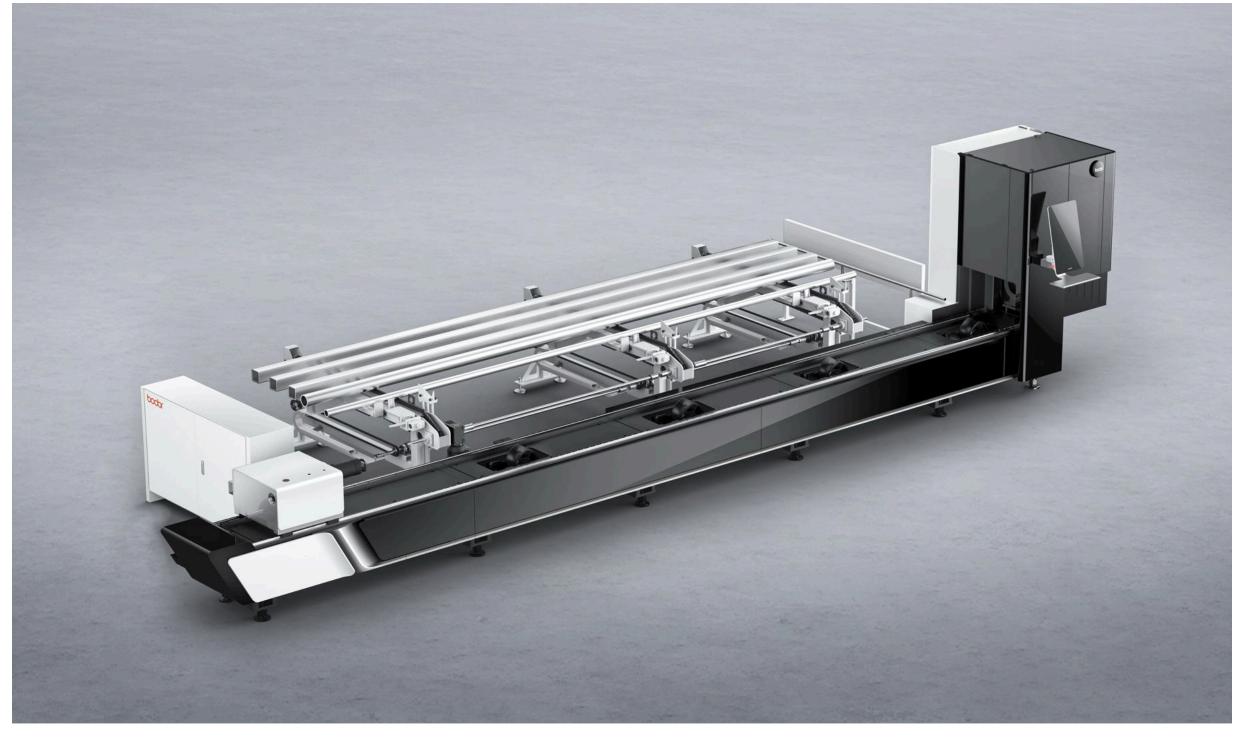
#### **Optional**

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## LOGOS Auxiliary Loading Module

Integrating material table, material selection and material loading in one device. After placing the raw materials by station, the device is able to achive the cyclic loading of round, square, rectangular tubes, channel and I-beam, which improves the processing efficiency and reduces the labor cost.





Compatible Model: K V3.5

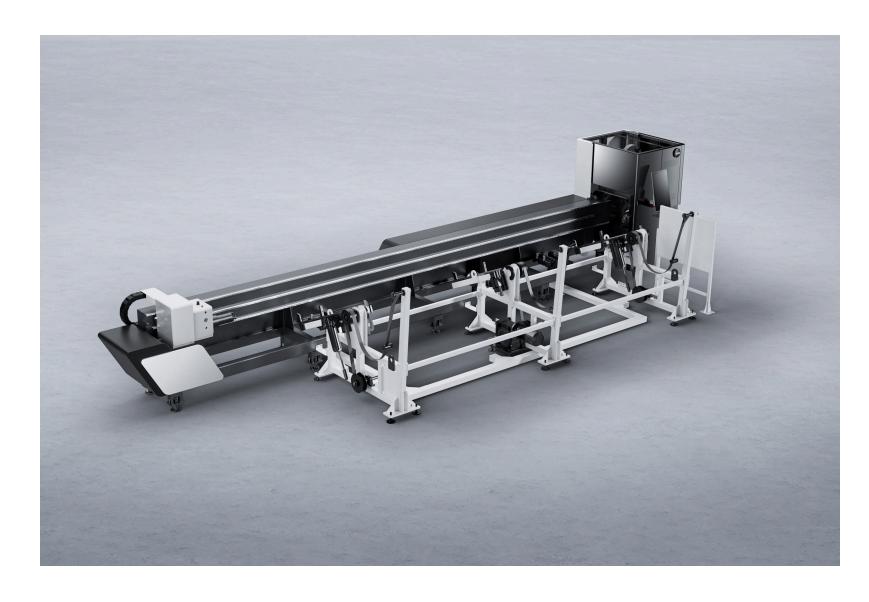
Compatible Model: K1 V2.6、K2 V2.7、K3 V2.6

#### **Optional**

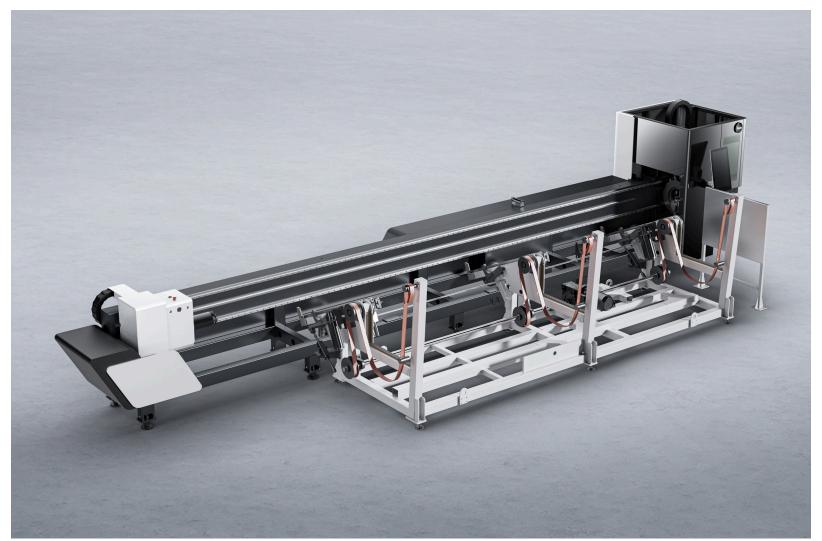
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## L-TCOS Fully Automatic Loading

Integrating material table, material selection and material loading in one device. After placing the raw materials by station, the device is able to achive the cyclic loading of round, square, rectangular tubes, channel and I-beam, which improves the processing efficiency and reduces the labor cost.



Compatible Model: K0 V3.5、K1 V3.5



Compatible Model: K1 Plus V3.5、K2 V3.5



Compatible Model: K1 V2.6、K2 V2.7



## 5-year Warranty for Bodor Self-developed Three Core Laser Components

With our perfect integration technology for the self-developed BodorThinker control system, BodorPower laser source, and BodorGenius laser head, we can extend the service warranty for these three core components to five years! The three core components are designed, produced, tested, and delivered in an integrated manner, working perfectly together to make the equipment run more stably and efficiently. At the same time, it greatly reduces the risk of component contamination and failure rate, extends the lifespan, and lowers maintenance costs by avoiding repeated assembly.



Control System

Laser Source

Laser Head



## Series Parameters

	K0 V3.5	K1 V3.5	K1 Plus V3.5	K2 V3.5	K3 V3.5	K5 V3.5
Tube Size Range	Round Tube:Ф6mm~Ф90mm Square Tube:□6mm~□90mm Rectangular Tube:6mm≤Side Length≤90mm Angle Steel And Channel Steel Longest Side≤60mm	Round Tube:Ф6mm~Ф120mm Square Tube:□6mm~□110mm Rectangular Tube:6mm≤Side Length≤110mm Angle Steel And Channel Steel Longest Side≤80mm	Round Tube:Ф6mm~Ф160mm Square Tube:□6mm~□160mm Rectangular Tube:6mm≤Side Length≤160mm Angle Steel/Channel Steel: 35mm≤Side Length≤80mm	Round Tube:Ф8mm~Ф230mm Square Tube:□8mm~□230mm Rectangular Tube:8mm≤Side Length≤230mm Angle Steel:3#~14#; Channel Steel:5#~14#	Round Tube:Ф25mm~Ф356mm Square Tube:□25mm~□356mm Rectangular Tube:25mm≤Side Length≤356mm Angle Steel:6#~22#; Channel Steel:6#~22#	Round Tube:Ф150mm~Ф500mm Square Tube:□150mm~□500mm Rectangular Tube:150mm≤Side Length≤500mm Angle Steel:15#~25#; Channel Steel:15#~40#
Max. Tube Length	6500mm	6500mm	6500mm	6500mm/9200mm	6500mm/9200mm	12000mm
Max. Tube Weight	70kg	80kg	200kg	300kg	500kg/800kg	1200kg
Repositioning Accuracy	0.03mm	0.03mm	0.03mm	0.03mm	0.03mm	±0.03mm
Max. Chuck Rotation Speed	200r/min	150r/min	125r/min	100r/min	85r/min	40r/min
Max. No-Load Moving Speed	120m/min	120m/min	92m/min	140m/min	95m/min	45m/min
Min. Remnants	40mm	40mm	40mm	70mm	80mm	500mm
Seamless Perforation						
Biomimetic Roller						Follow-Up Roller
Tube Cross-Sectional Shape						

### Series Parameters

	K1 V2.6	K2 V2.7	K3 V2.6
Tube Size Range	Round Tube:Ф6mm~Ф120mm Square Tube:□6mm~□110mm Rectangular Tube:6mm≤Side Length≤110mm Angle Steel And Channel Steel Longest Side≤80mm	Round Tube:Ф8mm~Ф230mm Square Tube:□8mm~□230mm Rectangular Tube:8mm≤Side Length≤230mm Angle Steel:3#~14#; Channel Steel:5#~14#	Round Tube:Ф25mm~Ф356mm Square Tube:□25mm~□356mm Rectangular Tube:25mm≤Side Length≤356mm Angle Steel:3#~22#; Channel Steel:5#~22#
Max. Tube Length	6500mm	6500mm/9200mm	6500mm/9200mm/12000mm
Max. Tube Weight	80kg	300kg	500kg
Repositioning Accuracy	0.03mm	0.03mm	0.03mm
Max. Chuck Rotation Speed	135r/min	100r/min	85r/min
Max. No-Load Moving Speed	103m/min	90m/min	90m/min
Min. Remnants	40mm	70mm	85mm
Seamless Perforation			
Biomimetic Roller			
Tube Cross-Sectional Shape			





## 4000+ Users' Choice

For every 100 economical tube laser cutting machines sold in the world,10+ of them are the K Series.

